Work Order ID 59474



Page 1

Friday, June 04, 2010 2:45:41 PM Item ID: D3999-041 Accept Setup Start **Revision ID:** Stop Item Name: Baffle Assembly, Aft **Start Date:** 6/4/2010 Start Qty: 1.00 **Cust Item ID: Required Date: 6/10/2010** Req'd Qty: 1.00 **Customer:** Reference: Run Start Date: 12607 Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Description Run Hours Code Qty Oty Number Draw Nbr Revision Nhr D3999 Α 100 0.00 1B10-6-9 Wateriet 0.00 Memo FLOW CNC Wateriet 1-Cut as per Dwg 6061,063

QC2- Inspect parts off machine FAI/FAIB

2-Deburr if necessary

Prog Rev:

0.00

Memo

0.00

B10-69

Quality Control





Insp.

Stamp

110

Dart Ae	rospace Lt	d							,
W/O:			WC	ORK ORDER CHANGES	3				<u> </u>
DATE	STEP	PR	ROCEDURE CHANGE			By Date		Qty Approval Chief Eng / Prod Mgr	
Part No): 	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA		Date:	
			Disposition: QA						
NCR:				ER NON-CONFORMAN	_				
DATE	STEP	Description of NC	Initial	Corrective Action Section B	Sign &	Verifica		Approval	Approva
		Section A	Chief Eng	Action Description Chief Eng	Date	Sectio	n C	Chief Eng	QC Inspect
						1			

Work Order ID 59474

Friday, June 04, 2010 2:45:41 PM



Page 2

Item ID:

D3999-041

Accept

Setup Start

Stop



Revision ID:

Item Name:

Baffle Assembly, Aft

Start Date:

6/4/2010

Start Oty: 1.00

Required Date: 6/10/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Date:

Run Start



Date:

SPC (Y/N):

Tool # Plan

Accept

Reject

Stop

Insp.

Sequence ID/ **Work Center ID**

120

OC

Quality Control

Operation Description

OC8- Inspect parts - second check

Memo

Set Up/ Run Hours

Tool ID

Code Qty

Qty

Reject Number

Stamp

130

Brake NC

Brake NC

Bend as per dwg

0.00

0.00

SB (0)06/28

11

180

Small Fab

Small Fab

Memo

Memo

Assemble as per dwg

Bend D3999-1 as per Dwg

0.00

0.00

D0/66/300

Dart Aerospace L	Ltd
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W/O:		WORK ORDER CHANGES									
DATE	STEP PROCEDURE CHANGE By Da			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	:	PAR #:	Fault Cat	egory:	NCR: Y	es N	o DQA:		Date:		
				Disposition: QA							
NCR:			WORK OR	DER NON-CONFORMA	NCE (N	CR)					
DATE	STEP	Description of NC			ection B Verifica		Verifica	ion Approval		Approval	
DAIL	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C	Chief Eng	QC Inspector		
P-12-											
							:				

Work Order ID 59474

Friday, June 04, 2010 2:45:41 PM



Page 3

Item ID:

D3999-041

Accept

Tool # Plan

Code

Setup Start

Stop



Revision ID:

Item Name:

Baffle Assembly, Aft

Start Date:

6/4/2010

Start Qty: 1.00

Required Date: 6/10/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Memo

Date:

Tooling:

Date:

Tool ID

Run

Start

Stop



QC:

Date: _____

SPC (Y/N):

Date:

Accept Reject Qty Qty

Reject Number Stamp

Insp.

Sequence ID/ **Work Center ID**

190

Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Identify as per dwg & Stock Location: 127

Set Up/ **Run Hours**

200

Packaging Packaging

Memo

0.00

0.00

210

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP **PROCEDURE CHANGE** Bv Qtv Date Chief Eng / Prod Mgr QC Inspector Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval** Approval DATE **STEP Action Description** Sign & Initial Section A QC Inspector Section C Chief Ena Date Chief Eng Chief Eng

Picklist Print

Friday, June 04, 2010 2:45:45 PM

Work Order ID: 59474

D3999-041

Parent Item Name:

Baffle Assembly, Aft

Comments:

Parent Item:

IPP rev A 09.12.16 new issue Prelim EC verified by:DD IPP rev B

10.05.10 ecn 10-562 EC verified by:DD

Start Date: 6/4/2010

Required Date: 6/10/2010

Start Otv: 1.00

2.27

Required Oty: 1.00

Component Item ID/ Item Name

M6061T6S.063

Replacement Mfg/ Item ID Purch Purchased

No

Primary Item Location Last Location Route Seq ID 100

Unit of Oty on Measure Hand sf

130.7000

Qty per Kit Total Otv 2.389474

Otv Date Issued

B10-6-9

Status

Page 1

Issued

6061-T6 .063 Sheet

Location

MAT21

113608

Loc Qty 130.7

130.7 Each

0.0000

Loc Code

113608

D3999-5

Manufactured No

Angle

MS20470AD4-4

Purchased

No

180

180

Each

1,860.000

12

Rivet, Universal Head

Location	<u>1</u>	Loc Oty	Loc Code
ST319		122	
	112314	30	
	113368	92	
ST321		1738	
	114761	1738	

Dart Ae	rospace Lt	d							
W/O:			WO	RK ORDER CHANGES	•		1		,
DATE	STEP	PROCEDURE CHANGE By Date			STEP PRO		Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
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Part No	:	PAR #:	Fault Categ	Jory: N	NCR: Yes	No DQA	\. \.	Date: _	
	Reso	lution:	Disposition	ı: (A: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCF	?)			
DATE	STEP	Description of NC Corrective Action Section B			V		fication	Approval	Approva
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspect
		, 1791							
							-		

DART AEROSPACE LTD	Work Order:	59474
Description: BAFFE ASSEMBLY AFT	Part Number:	D3999-041
Inspection Dwg: D3999- (Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Q '20	1006-001	.503	x e	-		
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1.01	4 00	610.1	*			
5,93	4 .030	5,930	%			
10.71	4 .00	10.767	ملا			
11,44	42 .030	11.434	8	<u> </u>		
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14.59	+1030	14.59	D	<u> </u>		
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60.16	4.00	- FO HG	8			
25.76	4 .00	25,30	8			
75.36	4L .030	25.36	d			
76.67	4 .030	26.67	*			
1.52	4030	1.693	8			
2.43	Th. 030	2.431	*			
3.27	74 .030	3,2.75	*			
4.00	4 .03	4.001	*			
5.07	4030	£ 60.5	*			
6:77	400	6.771			<u> </u>	
7.58	+L .030	7.578	4			

Measured by:	_R	Audited by:	S
Date:	10-6-9	Date:	10/06/10

Prototype Approval:	N/A
Date:	N/A

			Revised by	Approved
Rev	Date	Change	KJ/JLM	
Α		New Issue	Noroem	

DART AEROSPACE LTD	Work Order:	59474
Description: BANGE ASSEMBLY AST	Part Number:	D3499-841
Inspection Dwg:D3999-(Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

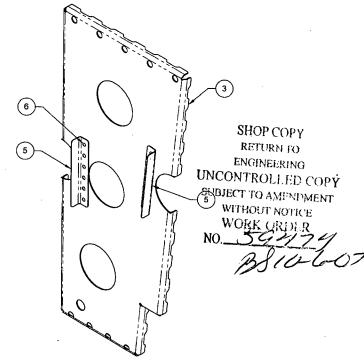
X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	R	Audited by:		Prototype Approval:	N/A
	132		1.1.	Date:	N/A
Date:	10-6-9	Date: 10	106/16		

1	_	Data	Change	Revised by	Approved
i	Rev	Date	Change	 KJ/JLM	
	Α		New Issue	 ICOLOTIVI	L

5 QTY. -041 QTY. -043 ITEM NO. JOHN CAMERON AVIATION PART NUMBER PART NUMBER DESCRIPTION X D3999-041 BAFFLE ASSEMBLY, AFT JCA-M47-1-02 2 X D3999-043 BAFFLE ASSEMBLY, FWD JCA-M47-1-03 3 D3999-1 BAFFLE 4 D3999-3 BAFFLE 2 D3999-5 ANGLE 12 12 MS20470AD4 RIVET



D3999-041 BAFFLE ASSEMBLY, AFT

D3999-043 BAFFLE ASSEMBLY, FWD

					••
Α	NEW IS	SUE		45	10.02.05
REV.			DESCRIPTION	BY	DATE
DESIG DRAW			DART AER	OSPACE L'	TD
CHECK MFG. A		居	DRAWING NO. D3999		REV. A
APPRO	~~~~	M	BAFFLE		SCALE
DATE	10.0	2.05	COPYRIGHT © 2010 THIS DOCUMENT IS PRIVATE AND COMPENTAL MOTTO BE USED FOR ANY PURPOSE OF CORPET	BY DART AEROSPACE	LTD

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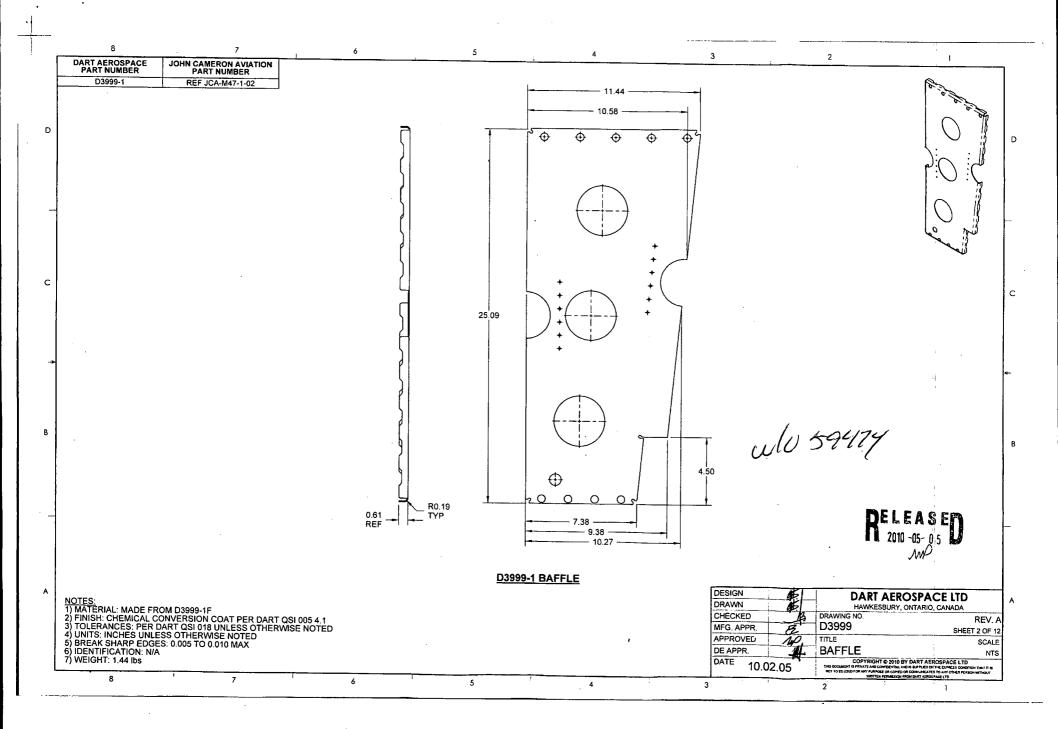
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3999-041/-043" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT (-041): 1.51 lbs
8) WEIGHT (-043): 1.84 lbs

6

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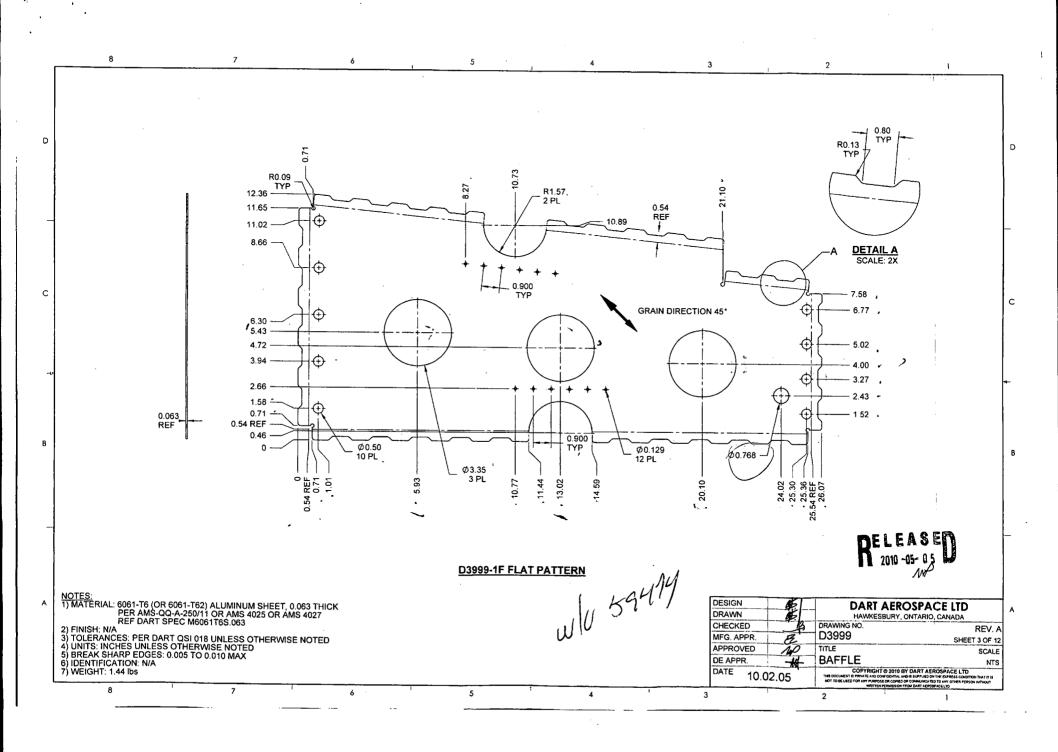
Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE

DATE	STEP	PR	OCEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NC	R: Yes	No DQA :		_ Date: _	
	R	esolution:							Date: _	
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	- Ve		i on	Approval Chief Eng	Approval QC Inspector
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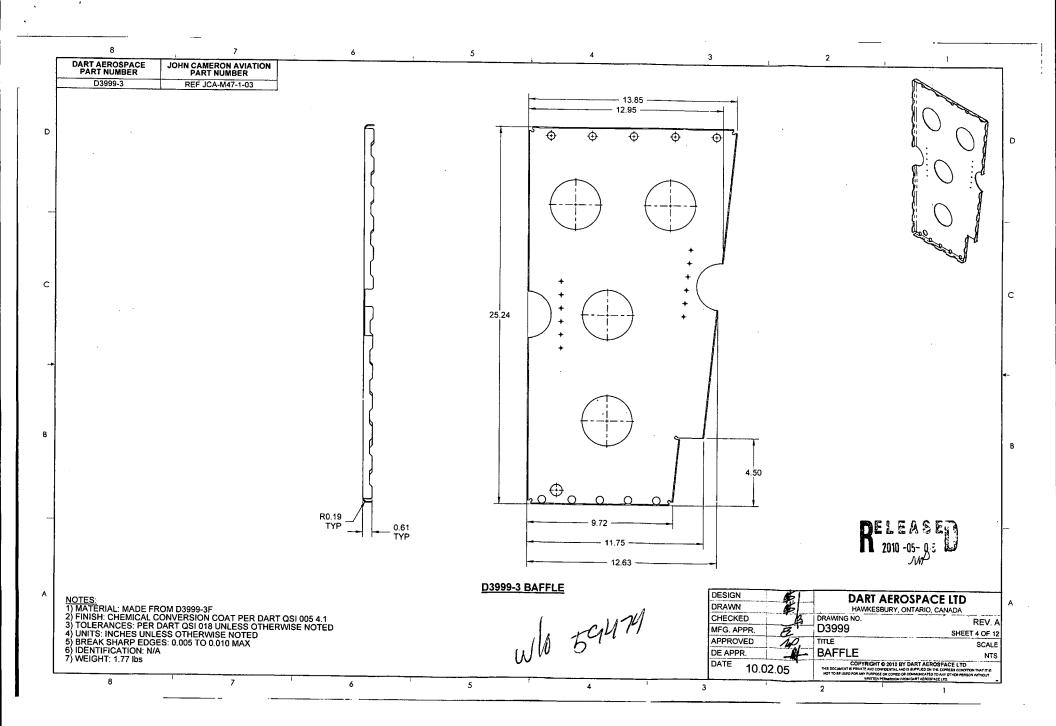
Dart	Aerospace	Ltd

W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	ANGÉ		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	:	PAR #:	Fault Cate	egory:	NC	R: Yes N	lo DQA :		_ Date: _				
Resolution:		Disposition	on:	QA	QA: N/C Closed: Date:								
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DATE	STEP	Description of NC	Initial	Corrective Action Desc		Sign &	Verifica		Approval	Approval			
		Section A	Chief Eng	Chief Er		Date	Section	C	Chief Eng	QC Inspector			
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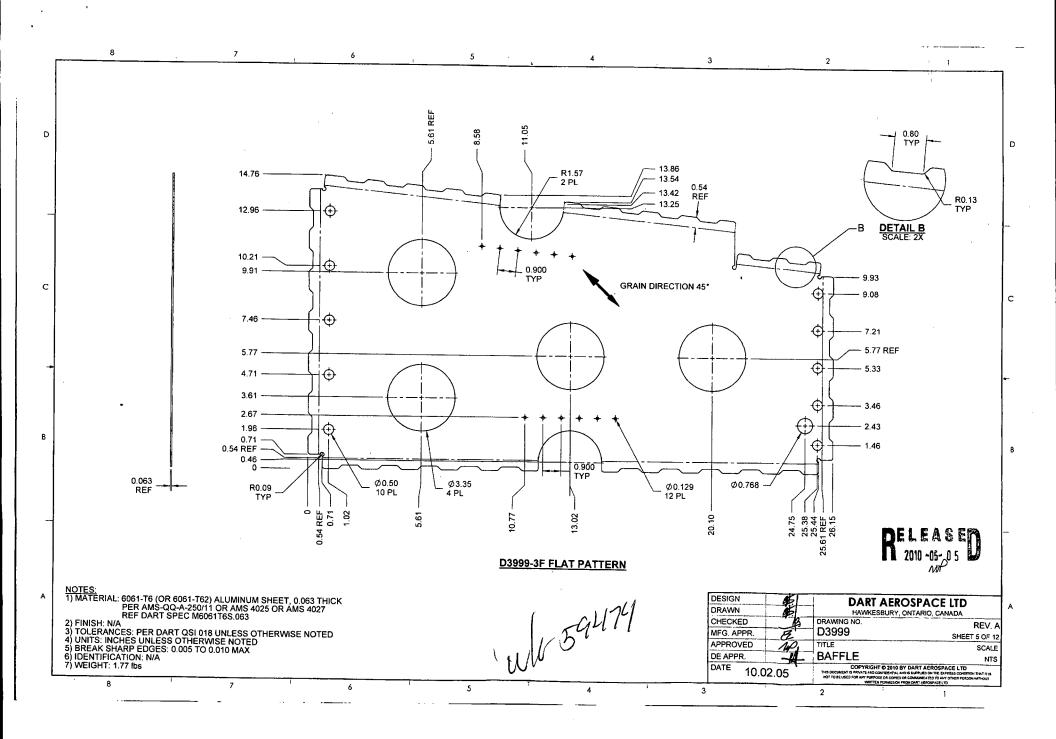
Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES					·,
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	_ NCR:	Yes N	lo DQA:		Date:	
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NCR:			WORK ORI	DER NON-CONFORMA	MCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section E Initial Action Description			Sign &	Verifica			Approval
		Section A	Chief Eng	Chief Eng		Date	Section	С	Chief Eng	QC Inspector
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Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES								•
DATE	STEP	PRO	CEDURE CH	ANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:									
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NCR:		V	VORK ORI	DER NON-CO		INCE	(NCH) 			
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Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	lo DQA:		Date:	
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NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NCR)			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description			Sian 0		Verification	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		Sign & Date	Section	C	Chief Eng	QC Inspector
							:			

5 3 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER REF JCA-M47-1-02 REF JCA-M47-1-03 D3999-5 D D 0.83 С 5.50 REF 0.83 R0.12 REF **D3999-5 ANGLE** who saury DESIGN NOTES:
1) MATERIAL: MADE FROM D3999-5F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 6 OF 12 APPROVED TITLE SCALE DE APPR. **BAFFLE** NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT IS PRIVATE AND COMPORTING AND SURPLUS ON THE EXPRESS CONDITION AND SURPLUS ON THE EXPRESS CONDITION TO GREATER TO ANY OTHER PERIOD AND COMPORTING AND AND AND AND AND A DATE 10.02.05 8 7 3

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W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	o DQA:		_ Date: _	
		esolution:							Date:	
NCR:			WORK ORD	ER NON-CONFORMA	NCE ((NCR)				
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verification		ion	Approval	Approval
	OIL.	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section	С	Chief Eng	QC Inspector
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5 2 R0.20 TYP BEND LINE-GRAIN DIRECTION 1.55 0.78 REF 0.40 TYP 0.040 0.50 TYP Ø0.129 0.900 6 PL TYP D3999-5F FLAT PATTERN ulo 59474 NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.040 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.040 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA REF DART SPEC M6061T6S.040
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs CHECKED DRAWING NO. REV. A D3999 MFG. APPR SHEET 7 OF 12 APPROVED TITLE SCALE **BAFFLE** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD.
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ED FOR any purpose on come on communicated to any other pease. DATE 10.02.05

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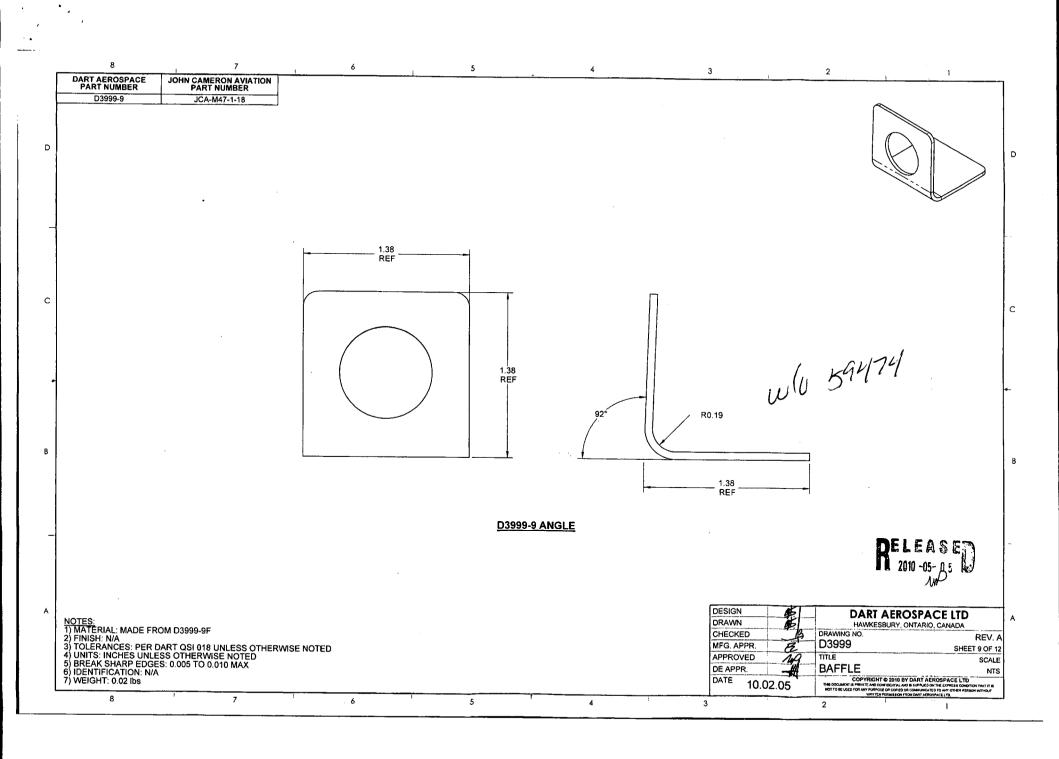
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W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	ety	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC		Corrective Action Section B				tion Appr	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	1 6	Chief Eng	QC Inspector
·										

3 2 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D3999-7 JCA-M47-1-17 D 0 - 0.59 -0.59 С 1 77 Ø0.157 В 0.080 REF **D3999-7 CORNER** DELEAS 2010 -05= 0 NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.080 DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
8) IDENTIFICATION: N/A CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 8 OF 12 APPROVED TITLE SCALE 6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs DE APPR. BAFFLE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PROVIDE AND COMPROUNTLY, AND IS SUPPLUS ON THE COPYESS CONCINION TO BE USED FOR ANY PURPOSE OR COPYED OF COMMANCATED TO ANY OTHER POSTS
OF THE POST OF THE DATE 10.02.05 7 5

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W/O:			W	ORK ORDER CHANG	iES					
DATE	STEP	PRO					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	•	PAR #:	Fault Cate	egory:	_ NCR:	Yes N	lo DQA :		_ Date: _	
	Re	solution:	Disposition	on:	_ QA: I	WC Clo	sed:		Date:	
NCR:		\	WORK ORE	ER NON-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Sect Action Description	ion B	Sign &	Verifica		Approval	Approval
·		Section A	Chief Eng	Chief Eng		Date	Section		Chief Eng	QC Inspector
		P.L., Washington								



Dart	Aerospace	Ltd

W/O:			W	ORK ORDER CHAN	IGES					<u> </u>
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							_ Date:	
	R	esolution:	Dispositio	on:	QA:	N/C Cld	sed:		Date:	
NCR:		V	VORK ORD	ER NON-CONFOR	MANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action S Action Description Chief Eng	ection B	Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector
				<u> </u>						
NOTE 5					!					

6 5 • Ø0.768 С GRAIN DIRECTION Œ BEND LINE 0.68 0.063 REF 1.29 REF **D3999-9F FLAT PATTERN** NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S0.063 DESIGN DART AEROSPACE LTD DRAWN 2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
2) WEIGHT ADDRESS OF THE STATE OF THE S HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3999 MFG. APPR. SHEET 10 OF 12 APPROVED TITLE SCALE **BAFFLE** DE APPR. 7) WEIGHT: 0.02 lbs NTS DATE COPYRIGHT © 2010 BY DART A EROSPACE LTD
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NOT TO BE USED FOR ANY MURPOSE OF CONFID OR COMMUNICATED TO ANY OTHER PRESS 10.02.05 8 2

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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	ty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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							94			
Part No	:	PAR #:	Fault Ca	tegory:	NCR:	Yes N	o DQA:		Date:	
	Resolution: Disposition:				_ QA: N	I/C Clos	sed:		Date:	
NCR:			VORK ORI	DER NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description		Sign &	Verificat Section		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date				
										-

3 2 DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D3999-11 JCA-M47-1-19 D 1.00 REF С 0.62 w(0,59474) R0.20 **D3999-11 EARTH TAB** DESIGN DART AEROSPACE LTD DRAWN NOTES:

1) MATERIAL: MADE FROM D3999-11F

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.01 lbs HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3999 MFG. APPR. SHEET 11 OF 12 APPROVED TITLE SCALE **BAFFLE** DE APPR. NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS COCUMENT OF PRIVATE AND CONFIDENTIAL WISE SUPPLIED ON THE SEPRESS CONCINION
NOT TO BE USED FOR NAM PURPOSE OF COSED OR COMMANDATIO TO AN OPICE PURSON
WRITTEN POSSESSION FROM DART AEROSPACE, LTD DATE 10.02.05 7 3

Dart Aerospace I	Ltd
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Part No: PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Corrective Action Section B Verification Addies Description	Approval Chief Eng / Prod Mgr Approval QC Inspector
Part No:PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Section B Section B Section Constraints Action Description Sign & Section Constraints Section Co	Chief Eng / Prod Mgr QC Inspector
Resolution:	Date:
NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Initial Action Description Sign & Section G Section G	
DATE STEP Description of NC Section A Initial Action Description Sign & Section G Sect	_ Date:
DATE STEP Description of NC Section A Initial Action Description Sign & Section C	
Section A I initial Action Description Sign & Section (Approval Approval
	Chief Eng QC Inspector

Ø0.125 2 PL 0.56 GRAIN DIRECTION 1.00 0.22 TYP R0.20 0.25 0.063 TYP BEND LINE 0.52 REF

wlo 59474

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D3999-11F FLAT PATTERN

NOTES: 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.063 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 REF DART SPEC M6061T6S.063

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3999 MFG. APPR. **SHEET 12 OF 12** APPROVED TITLE SCALE **BAFFLE** DE APPR. NTS THIS DOCUMENT OF PRIVATE AND CONTROL BY DART AEROSPACE LTD
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W/O:		- Andrew	W	ORK ORDER CHANG	ES					
DATE	STEP	PF	ROCEDURE CH	ANGE	Ву		Date	Oty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cat	tegory:	NCR: Y	es No	DQA:		Date:	
	R	esolution:	Dispositi	ion:	_ QA: N/C	Clos	ed:		Date:	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (N	CR)	•			.,,
DATE	STEP	Description of NC		Corrective Action Section			Verificat	on	Approval	Approval
	J	Section A	Initial Chief Eng	Action Description Chief Eng		ın & ate	Section		Chief Eng	QC Inspector
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